

Work Order ID 125558

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125558

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Item ID: D412-698-019 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearing Overhaul
 Start Date: 10/14/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 10/15/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: V Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E	<i>7.10</i>							
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD412-698-019	CHG001							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

(2)

AB 14-10-15

2X

DAS
28
9-89

OCT 14 2014

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06
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AB 14-10-15

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Item ID: D412-698-019

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearing Overhaul

Start Date: 10/14/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/15/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-019								
	Location: <u>023</u>								
	PPP Rev: _____								
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
06
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OCT 15 2014

14/10/16

4.10.16

Picklist Print

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Work Order ID: 125558

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Parent Item: D412-698-019

D412-698-019

Parent Item Name: Bearing Overhaul

Start Date: 10/14/14

Required Date: 10/15/14

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:B 05-10-12 Pick List Revised KJ/JLM

IPP Rev:C 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3121-21		Manufactured	No			110	Each	69.0000	7	14	DAS 28 9-89		
D3121-21									**				
Bolt													

Location Loc Qty Loc Code

ST018	40	
122888	40	
ST235	29	
112731	29	

D3121-241		Manufactured	No			110	Each	75.0000	5	10	DAS 28 9-89		
D3121-241									**				
Bearing Assembly													

Location Loc Qty Loc Code

FG	14	
89826	4	
95927	10	
ST019	61	
122359	44	
123833	1	
124023	16	

D3137-3		Manufactured	No			110	Each	49.0000	1	2	DAS 28 9-89		
D3137-3									**				
Guide													

Location Loc Qty Loc Code

ST020	49	
112612	19	
124122	30	

Picklist Print

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125558

Parent Item: D412-698-019

D412-698-019

Parent Item Name: Bearing Overhaul

Start Date: 10/14/14

Required Date: 10/15/14

Start Qty: 2.00

Required Qty: 2.00

D3137-5

Manufactured No

110 Each

28.0000

1 2

D3137-5

DAS
38
9-89

Washer

**

DAS
28
9-89

OCT 14 2014

Location

Loc Qty

Loc Code

ST020

28

102867

1

112733

27

D3183-045

Manufactured No

110 Each

47.0000

2 4

D3183-045

DAS
38
9-89

Bearing Assembly

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

5

88587

5

ST025

42

122739

40

123834

2

MS24694-S101

Purchased No

110 Each

102.0000

1 2

MS24694-S101

DAS
38
9-89

Screw

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST292

102

122441

9

M129909

93

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Shop Packet Print

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IIN-D412-698

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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